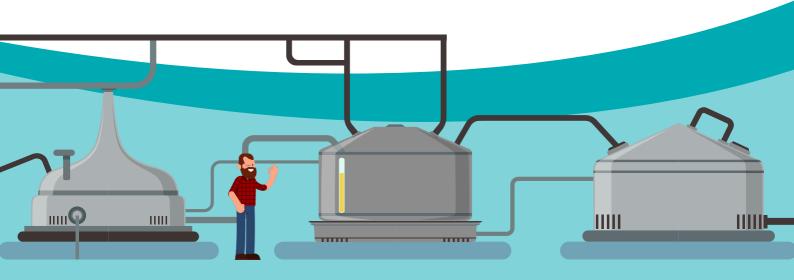




#### **Cleaning of the brewing house** (CIP)

	<b>T</b> emperature	50 - 60°C (max)
<b>→</b>	Action	<ol> <li>Rinse the equipment with hot water</li> <li>Prepare an Enzybrew 10 solution diluted in hot water</li> <li>Circulate the enzymatic solution in the tank to be cleaned for at least 60 min (+ mechanical action if necessary on the resistors)</li> <li>Rinse directly with clean water</li> <li>Circulate an acid solution if scale is present</li> <li>Rinse with cold water for 5 to 10 min</li> </ol>
%	Concentration	1% - 2%
ঠ	Time	60 min

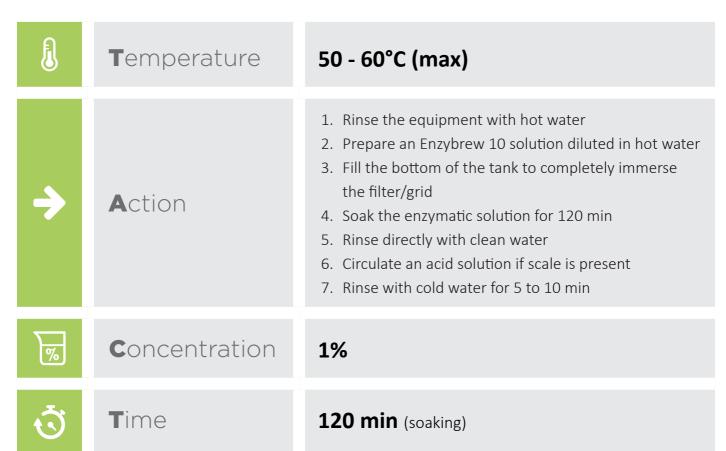


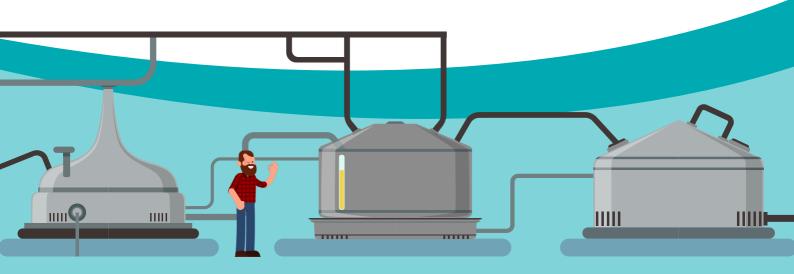




#### **Cleaning & Renovation of the lauter tun**

(Soaking)









#### Renovation of the plate heat exchanger

		piace fieur exchanger
	<b>T</b> emperature	50 - 60°C (max)
<b>→</b>	Action	<ol> <li>Prepare a diluted solution with hot water</li> <li>Circulate/soak the enzymatic solution via the heat exchanger</li> <li>Rinse with clean water</li> <li>Disinfect with PAA (see technical sheet)</li> <li>Rinse with clean water for 5 min (optional)</li> <li>Disinfect with PAA before re-use</li> </ol>
%	Concentration	<ul><li>1% (regular cleaning)</li><li>2% (deep cleaning)</li></ul>
ঠ	Time	<ul> <li>45 min (regular cleaning)</li> <li>60 min (deep cleaning)</li> <li>Backwash in the last 15 min</li> </ul>





### Cleaning of the fermentation tank

Oica	ning of the re	ermentation tank
	<b>T</b> emperature	50 - 60°C (max)
<b>→</b>	Action	Optional: purge residual CO2 from the tank  1. Rinse the tank with water for 10 min  2. Prepare an Enzybrew 10 solution diluted in hot water  3. Circulate the enzymatic solution in the tank for 45 min  4. Rinse directly with clean water  5. Disinfect with PAA (see technical sheet)  6. Rinse with clean water for 5 min (optional)  7. Disinfect with PAA before re-use
%	Concentration	1%
<b>উ</b>	<b>T</b> ime	20 - 45 min

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### Cleaning of the maturation tank

Cleaning of the maturation tank		
	<b>T</b> emperature	50 - 60°C (max)
<b>→</b>	Action	<ol> <li>Rinse the equipment with water</li> <li>Prepare an Enzybrew 10 solution diluted in hot water</li> <li>Circulate the enzymatic solution</li> <li>Rinse with water for 10 min</li> <li>Disinfect with PAA (see technical sheet)</li> <li>Rinse with water for 5 min (optional)</li> <li>Disinfect with PAA before re-use</li> </ol>
%	Concentration	0,5% - 1%
Ō	<b>T</b> ime	20 min

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# ENZYBREW L

#### **Cleaning of the bottling machine** (CIP)

ciculing of the botting machine (ch )		
	<b>T</b> emperature	45 - 55°C (max)
<b>→</b>	Action	<ol> <li>Rinse the equipment with cold water for 10 min</li> <li>Prepare an Enzybrew L solution diluted in hot water</li> <li>Circulate the solution for 30 min</li> <li>Rinse with cold water for 10 min</li> <li>Disinfect with PAA (see technical sheet)</li> <li>Rinse with cold water for 10 min</li> <li>Disinfect with PAA before re-use</li> </ol>
<b>%</b>	<b>C</b> oncentration	1%
Ō	<b>T</b> ime	30 min









## ENZYBREW L

### Cleaning of the bottling machine (Soaking)

Cleaning of the botting machine (Soaking)		
	<b>T</b> emperature	45 - 55°C (max)
<b>→</b>	Action	<ol> <li>Rinse with cold water for 10 min</li> <li>Prepare an Enzybrew L solution diluted in hot water</li> <li>Soaking for 120 min minimum</li> <li>Rinse with cold water for 10 min</li> <li>Disinfect with PAA (see technical sheet)</li> <li>Rinse with cold water for 10 min</li> <li>Disinfect with PAA before re-use</li> </ol>
%	<b>C</b> oncentration	1%
ত	<b>T</b> ime	120 min





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### BIOREM® CIP 2G

### Treatment against biofilms (CIP - Soaking)

	<b>T</b> emperature	40 - 50°C (max)
<b>→</b>	Action	<ol> <li>Prepare a Biorem® CIP 2G solution diluted in hot water</li> <li>Circulate the enzymatic solution for 30 to 120 min.         By soaking: 60 to 120 min.</li> <li>Rinse with clean water</li> <li>Disinfect with PAA (see technical sheet)</li> <li>Rinse with clean water</li> </ol>
%	Concentration	1%
ত	<b>T</b> ime	<ul> <li>30 - 120 min (Circulation)</li> <li>60 - 120 min (Soaking)</li> </ul>

